



Polypropylene Bormed™ HD850MO

Description

Bormed HD850MO is a polypropylene homopolymer intended for evaluation for use in Healthcare applications. This medium melt flow grade gives exceptional good dimensional stability to final products, especially at higher temperatures. The fast crystallisation and its high crystallisation temperature give possibilities for the reduction in cycle time. Material can be sterilised with vapour (121°C for 20 min) or EtO.

CAS-No. 9003-07-0

Applications

Bormed HD850MO has been evaluated according to different regulations and norms. Typical applications are mentioned below for Medical and Diagnostic devices or Pharmaceutical packaging. However, Borealis should be consulted for final approval to evaluate the use of Bormed HD850MO .

Dosing units	Caps
Aerosol devices	Closures
Filter housings for Haemodialysis	Bottles & Boxes as Packaging for pharmaceutical & diagnostic products
Pharmaceutical & diagnostic packaging in solid dose form or for oral and/or topical administration	

The customer should be aware that Bormed products may only be used in applications which are pre-approved for evaluation by Borealis received in the form of a risk assessment form (RAF) review response. Without such pre-approval, no use of the grade shall be made. In case of doubt, the customer should seek pre-approval for evaluation from Borealis to proceed through their Sales or technical contact. Borealis makes no warranties beyond what is contained in this product datasheet and the customer is responsible for reading and accepting the disclaimer as contained in this product datasheet.

Special Features

High stiffness	Dimensional stability also in autoclave
Medical compliance	Low extractables

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Melt Flow Rate (230 °C/2,16 kg)	8 g/10min	ISO 1133
Flexural Modulus	1.850 MPa	ISO 178
Tensile Modulus (1 mm/min)	1.800 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	7,5 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	38 MPa	ISO 527-2
Melting temperature (DSC)	162 °C	ISO 11357-3
Heat Deflection Temperature (0,45 MPa)	112 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	3 kJ/m ²	ISO 179/1eA

Bormed is a trademark of the Borealis group.

Borealis AG | Wagramer Strasse 17-19 | 1220 Vienna | Austria
 Telephone +43 1 224 00 0 | Fax +43 1 22 400 333
 FN 269858a | CCC Commercial Court of Vienna | Website www.borealisgroup.com



Polypropylene Bormed HD850MO

Processing Techniques

This product is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature	220 - 260 °C	
Holding pressure	200 - 500 bar	Minimum to avoid sink marks.
Mould temperature	15 - 60 °C	
Injection speed	High	

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

Storage

Bormed HD850MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Following afore-mentioned conditions the material can be stored for a period of up to 3 years after production. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Related Documents

For general and grade specific compliance documents please see Borealis' homepage www.borealisgroup.com or ask your Borealis representative.

**Polypropylene****Bormed HD850MO****Issuer:**

Marketing Healthcare / Niya Petzold
Product Management / Petar Doshev

Disclaimer

The product(s) mentioned herein are not intended for use as medical implant material or implantable medical devices and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.